















Petesquared 3D printer stand parts list for P2S, P1S, X1C					Last updated on 2026/04/02		
type	quantity	size	usage	link	image	notes	
Screws	~120	#6 x 1"	To secure stand sides together	https://a.co/d/07vtn8g		Other screws of similar size can work fine here also. *warning - the tork driver bit that comes with these screws is low quality and will strip easily. Highly reccomend buying a higher quality bit.	
Screws	~20	M4 x 10mm	To secure 3D printed parts	https://a.co/d/09thALwO		Secures the printer feet discs and poop chute 3D printed parts to the stand.	
Screws	~25	#6 x 3/8"	To secure drawer slides and cable management	https://a.co/d/0d1gfJep		Other screws of similar size can work fine here also	
Drawer Slides	2 sets	18"	For pullout drawers	https://a.co/d/0d20DG7R		The link provided to the left is for 6 drawer slides. Havn't been able to find a link for just two sets of slides. Check Vevors Amazon page for other options here besides the batch of 6. You only need 2 pairs or 4 individual slides for one stand.	
Furniture Bolts	~ 12 (4 per shelf)	M8 x 10mm	To secure modular stand parts together vertically and horizontally	https://a.co/d/0inVQALj		Each part of the stand has predrilled holes that fit these bolts near the corners. You use these to bolt shelves to eachother and the entire stand to other stands.	
Barrel Nuts	~ 12 (4 per shelf)	M8 x 15mm	To secure modular stand parts together vertically and horizontally	https://a.co/d/0hEEIMZU		Each part of the stand has predrilled holes that fit these barrel nuts near the corners. You use these to bolt shelves to eachother and the entire stand to other stands.	
Glue	1	8 oz	To secure stand sides together	https://a.co/d/hl698Jk		To make the stand more secure and resist vibration we recommend using wood glue and screws. Any quality wood glue can be used here.	
Bolt Hex Cap	4	3/8-16 x 2 Grade 8 Coarse	For adding to 3D printerd leveling feet on base	https://a.co/d/g6hXxqk		These are combined with the 3D printed leveling feet file in the accessories folder to screw into the base to correctly level the base, stand and all shelves.	
Threaded Inserts	4	3/8"-16 x 20mm	Add to the base for the leveling feet to screw into	https://a.co/d/0625LtUC		Works with the leveling feet bolt. Mount these into the bases then the leveling feet screw into these.	
OPTIONAL							
Led Light	1	12"	Optional light that can be mounted above printer	https://a.co/d/hBkpPvC		Mounting screw holes and cable slot have been added to the top of the printer stand cubby that fit the brackets of these lights. Other lights can be used also but might require modification to stand.	
Power Switch	2	19mm 110V-220V	Optional power switches for printer and light	https://a.co/d/0EGEtUR		Can be added to the circular holes cut into the top printer cubby front brackets to turn the optional led light and main printer power on and off. This will require custom wiring on your end.	
PTFE Tubing	1 package	H2D	Longer PTFE tube for AMS	https://us.store.bambulab.com/		Longer PTFE tubing needed to move AMS further away from the printer	
AMS Bus Cable	1 per AMS	1500mm	Longer AMS cable	https://us.store.bambulab.com/		Longer bus cable for AMS is needed to move the AMS further away from the printer	